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(71) Déposant (pour tous les États désignés sauf US) :  
THALES [FR/FR]; 173, boulevard Haussmann, F-75008  
Paris (FR).

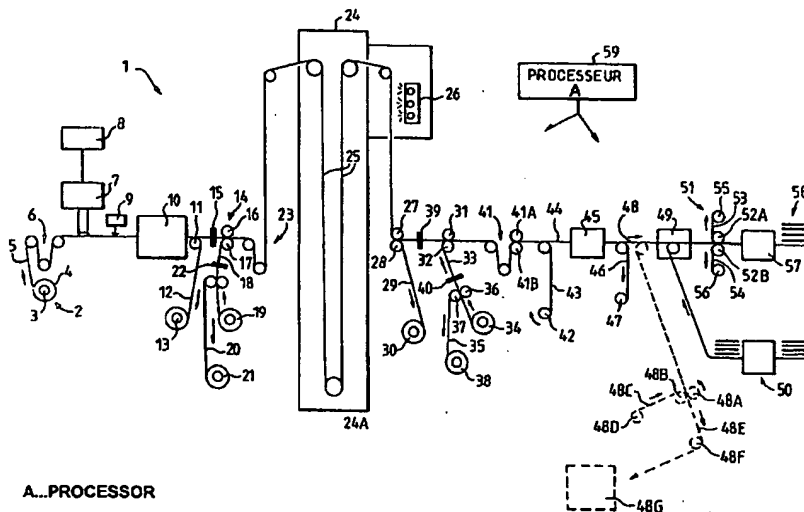
(72) Inventeurs; et

(75) Inventeurs/Déposants (pour US seulement) : GUION-  
NET, Sebastien [FR/FR]; Thales Intellectual Property,  
13, av. du Président Salvador Allendé, F-94117 Arcueil  
Cedex (FR). AGERON, Jérôme [FR/FR]; Thales Intel-  
lectual Property, 13, avenue du Prés. Salvador Allende,  
F-94117 Arcueil Cedex (FR). BRICOT, Claude [FR/FR];  
Thales Intellectual Property, 13, avenue du Prés. Salvador  
Allende, F-94117 Arcueil Cedex (FR). ROBIN, Philippe  
[FR/FR]; Thales Intellectual Property, 13, avenue du Prés.  
Salvador Allende, F-94117 Arcueil Cedex (FR). THE-  
BAULT, Yves [FR/FR]; Thales Intellectual Property, 13  
avenue du Président Salvador Allende, F- 94117 Arcueil  
Cedex (FR).

[Suite sur la page suivante]

(54) Title: METHOD FOR SERIAL PRODUCTION OF SECURE DOCUMENTS AND MACHINE THEREFOR

(54) Titre : PROCEDE DE REALISATION EN SERIE DE DOCUMENTS SECURISES ET MACHINE DE MISE EN OEUVRE



A...PROCESSOR

(57) Abstract: The invention concerns a method which consists in: serial recording on a photosensitive tape (5) of a succession of volume holograms each respectively concerning an information of a corresponding document to be made secure, each of said holograms being accompanied by an identification and positioning code printed on the same film; developing (7) and fixing (10) the resulting recorded holograms and simultaneously printing (50) the identity documents with their individual identification codes which are the same as those of the respective corresponding holograms, adding an adhesive to the holograms after they have been fixed, and bonding each hologram together with the corresponding document after verifying that their respective identification codes are matching.

(57) Abrégé : Le procédé de l'invention consiste, d'une part, à enregistrer en série (7) sur une bande de film photosensible (5) une succession d'hologrammes de volume relatifs chacun respectivement à une information d'un document correspondant à sécuriser, chacun de ces hologrammes étant accompagné d'un code d'identification

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(74) Mandataires : CHAVERNEFF, Vladimir etc.; THALES Intellectual Property, 13, avenue Président Salvador Allende, F-94117 Arcueil Cedex (FR).

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*En ce qui concerne les codes à deux lettres et autres abréviations, se référer aux "Notes explicatives relatives aux codes et abréviations" figurant au début de chaque numéro ordinaire de la Gazette du PCT.*

et de positionnement imprimé sur le même film , à révéler (7) et à fixer (10) les hologrammes ainsi enregistrés, et d'autre part à imprimer en même temps (50) les documents d'identité avec leurs codes d'identification individuels qui sont les mêmes que ceux des hologrammes correspondants respectifs, à ajouter un adhésif aux hologrammes après leur fixation, et à assembler par collage chaque hologramme avec le document correspondant après vérification de la concordance de leurs codes d'identification respectifs.

# INTERNATIONAL SEARCH REPORT

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PCT/FR 02/02368

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 B41M3/14 B42D15/10 G03H1/02

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, PAJ, EPO-Internal

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 00 53423 A (AMERICAN BANK NOTE HOLOGRAPHIC) 14 September 2000 (2000-09-14) page 3, line 16 -page 5, line 6 ---	1,6
A	FR 2 780 915 A (BREGER EMBALLAGES SA) 14 January 2000 (2000-01-14) page 2, line 37 -page 3, line 19 page 14, line 31 -page 16, line 4 figure 2 ---	1,6
A	US 5 948 199 A (MCGREW STEPHEN PAUL) 7 September 1999 (1999-09-07) column 1, line 50 -column 2, line 17 column 3, line 39 -column 4, line 14 figure 1 --- -/--	1,6

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel: (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax: (+31-70) 340-3016

Authorized officer

Krametz, E

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International Application No

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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